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FIG. 1

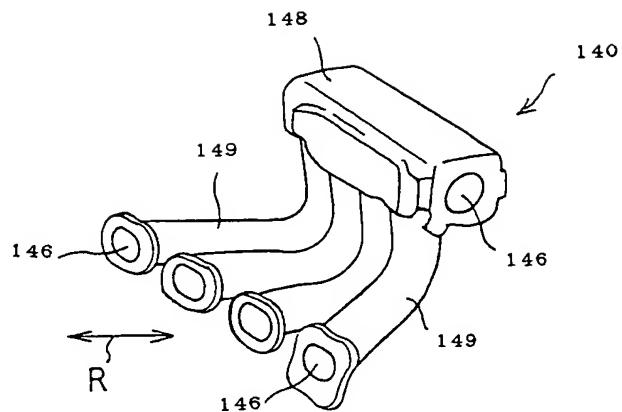


FIG. 2

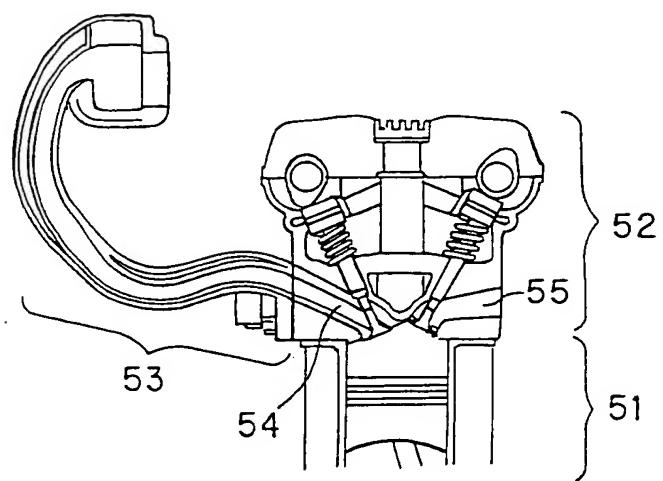


FIG.3

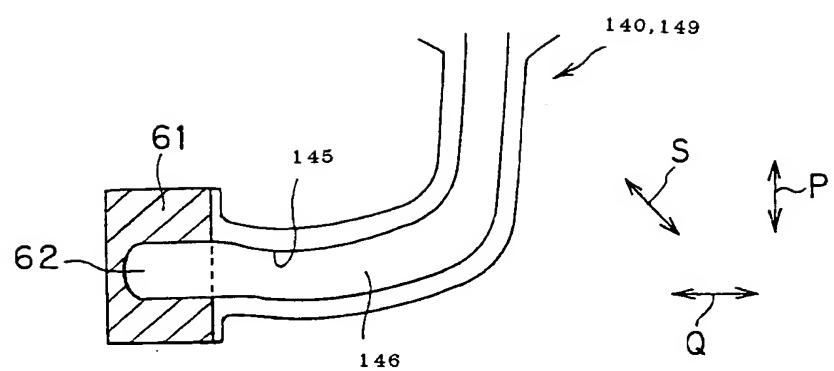
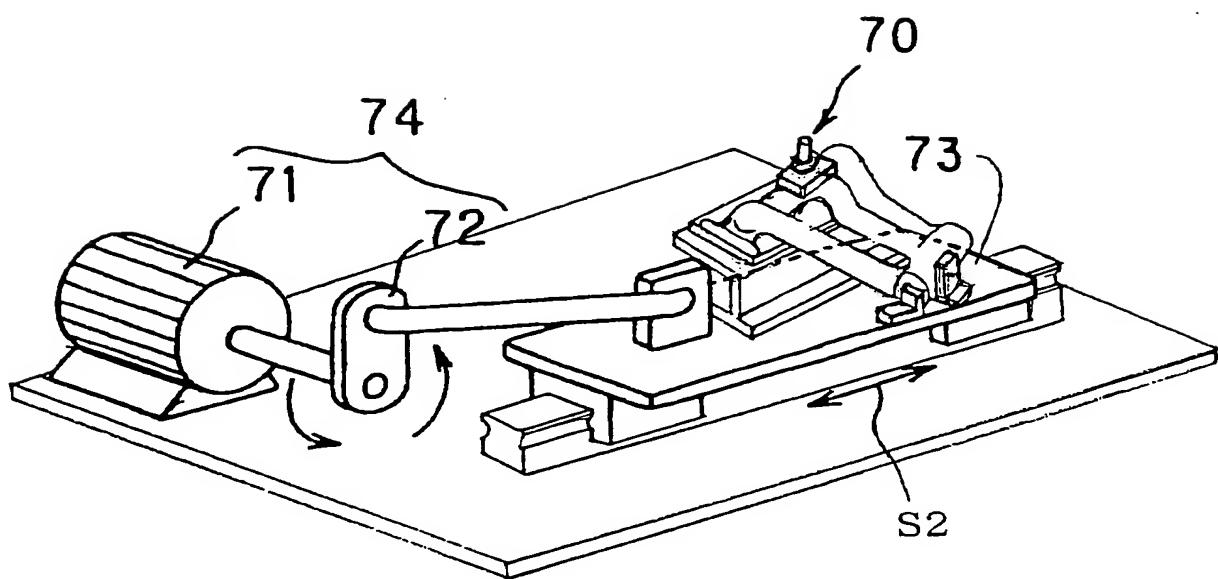
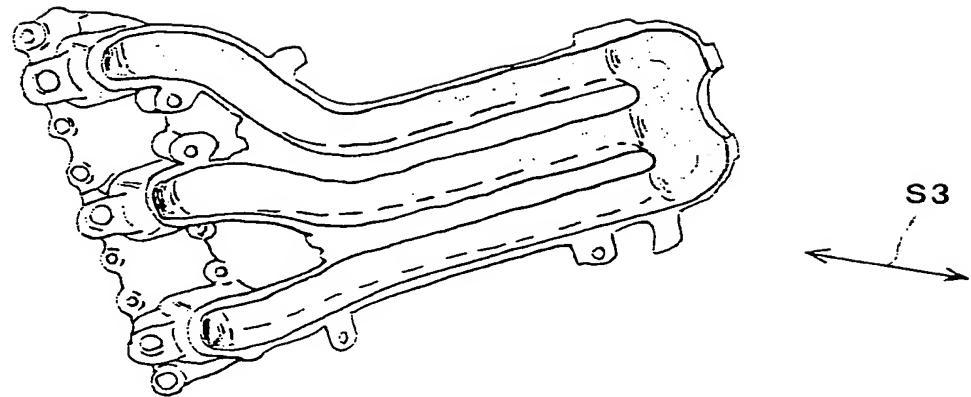


FIG. 4



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FIG.5



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FIG.6(a)



SMOOTHED PRODUCT SURFACE $\times 10$

FIG.6(b)



SMOOTHED PRODUCT SECTION $\times 10$

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FIG. 7(a)

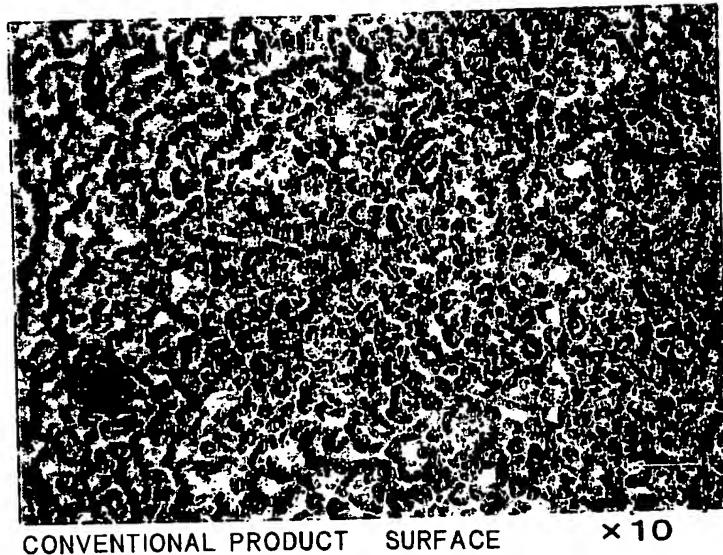
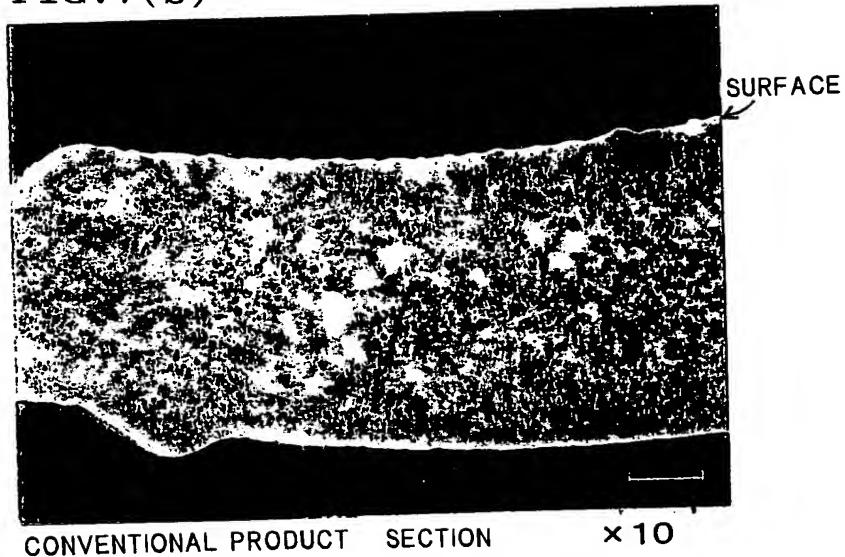


FIG. 7(b)



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FIG.8(a)



SMOOTHED PRODUCT SURFACE $\times 20$

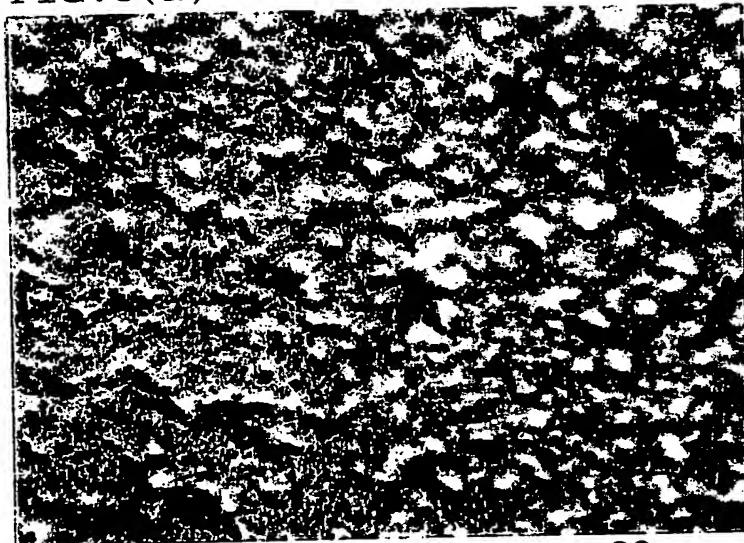
FIG.8(b)



SMOOTHED PRODUCT SECTION $\times 20$

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FIG.9(a)



CONVENTIONAL PRODUCT SURFACE $\times 20$

FIG.9(b)



CONVENTIONAL PRODUCT SECTION $\times 20$

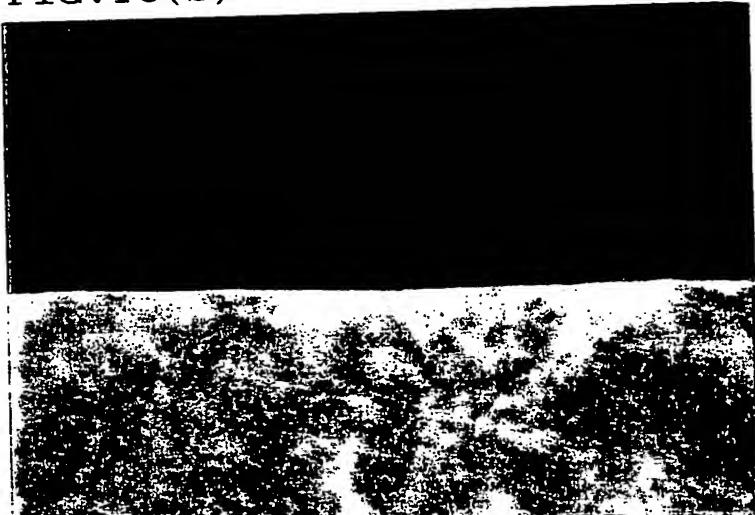
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FIG.10(a)



SMOOTHED PRODUCT SURFACE $\times 50$

FIG.10(b)



SMOOTHED PRODUCT SECTION $\times 50$

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FIG.11(a)



CONVENTIONAL PRODUCT SURFACE $\times 50$

FIG.11(b)



CONVENTIONAL PRODUCT SECTION $\times 50$

FIG. 12

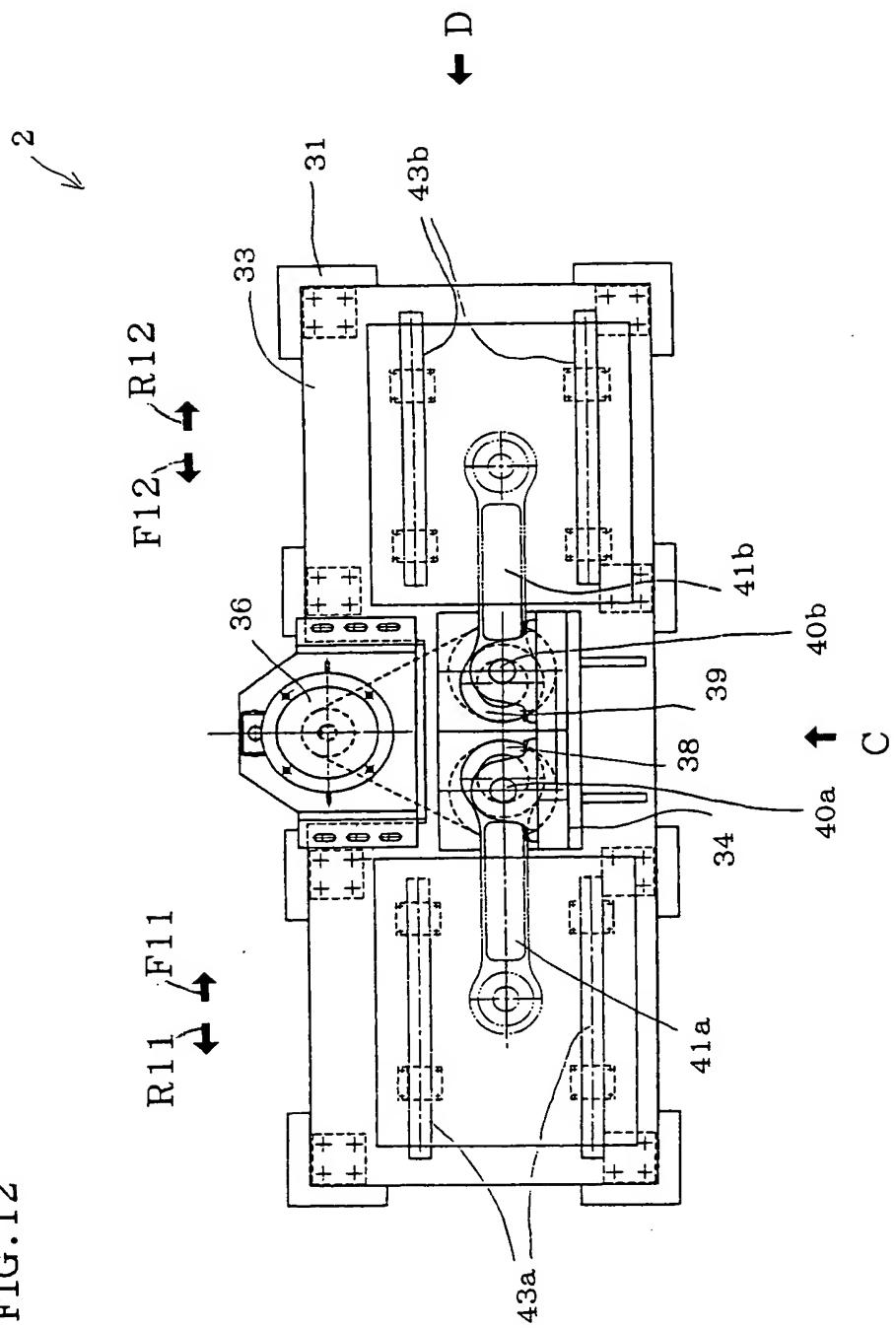


FIG. 13

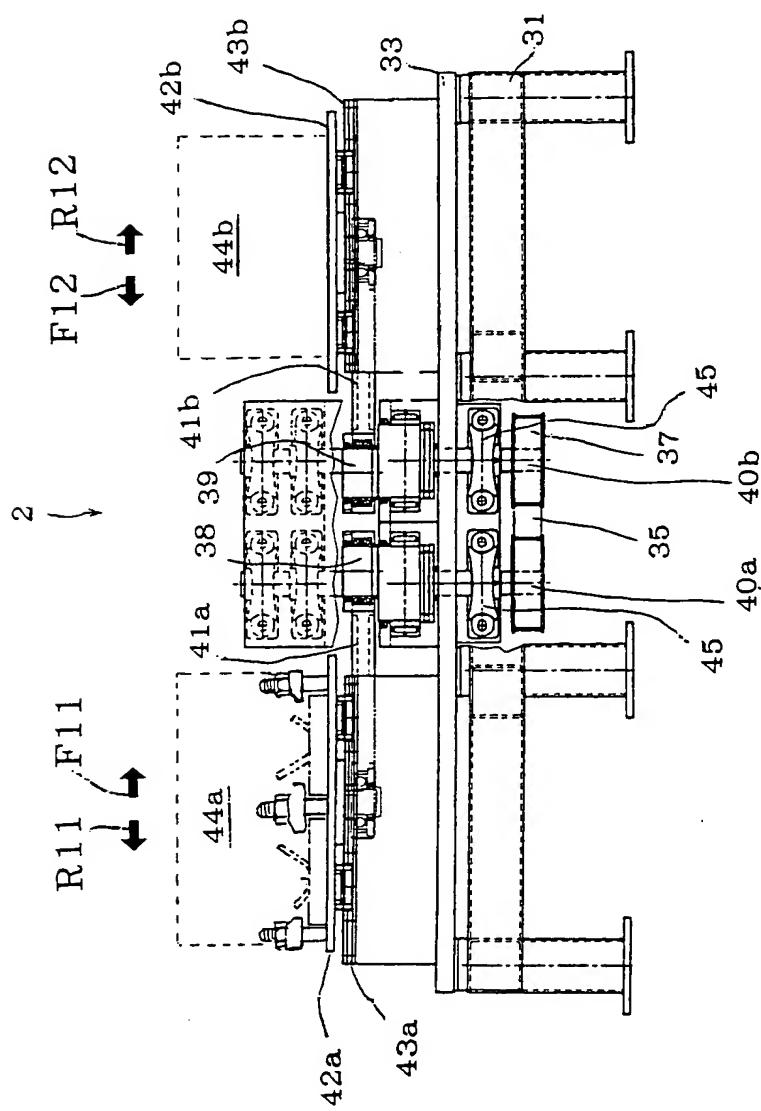


FIG. 14

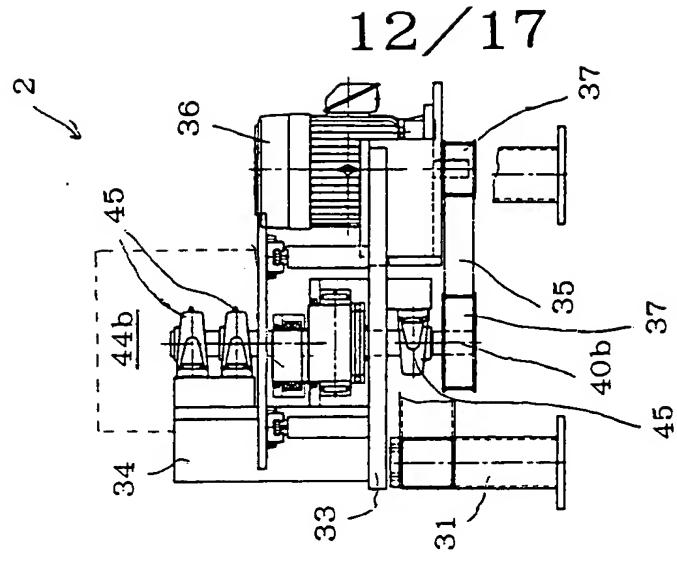
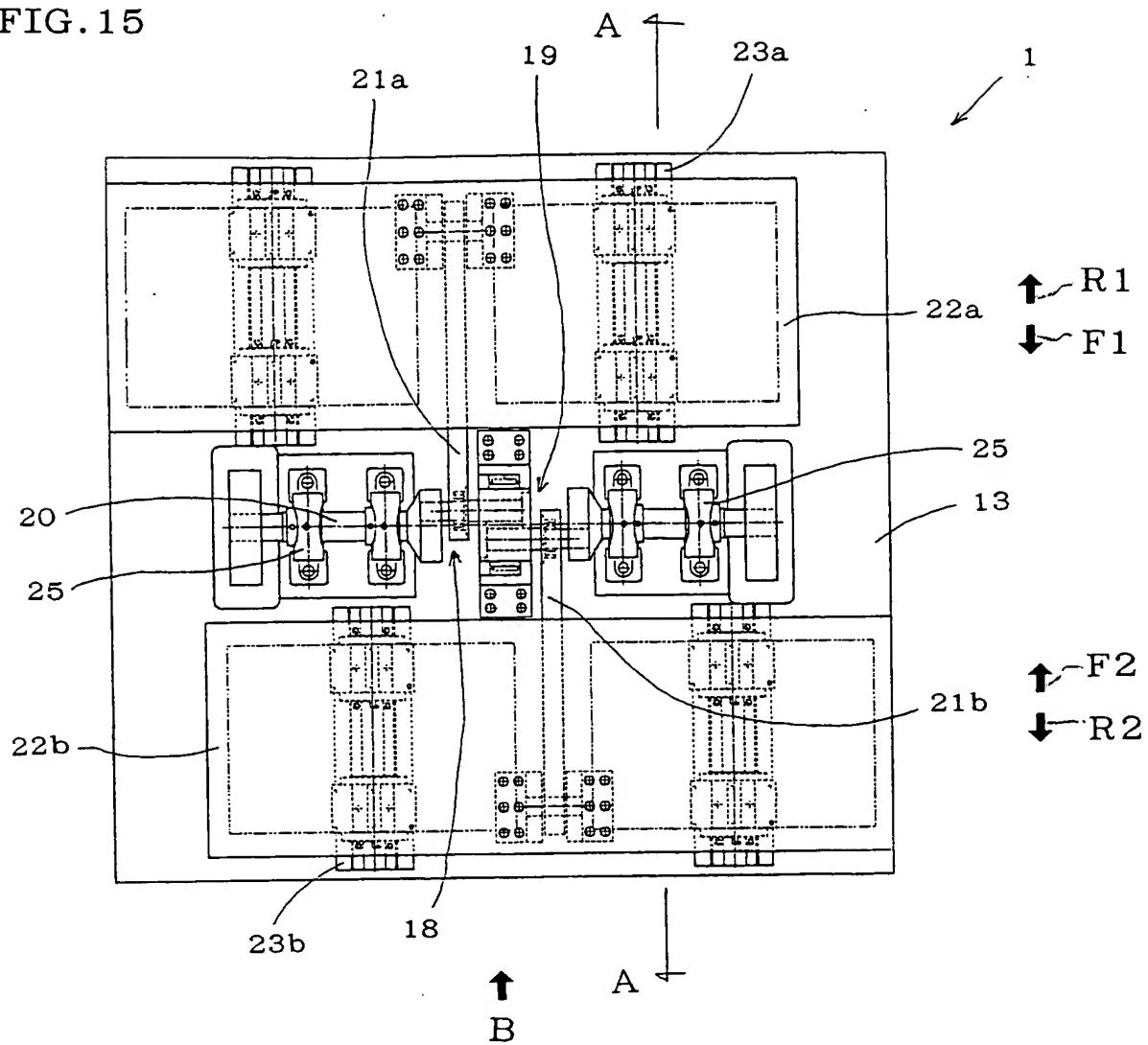


FIG. 15



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FIG. 16

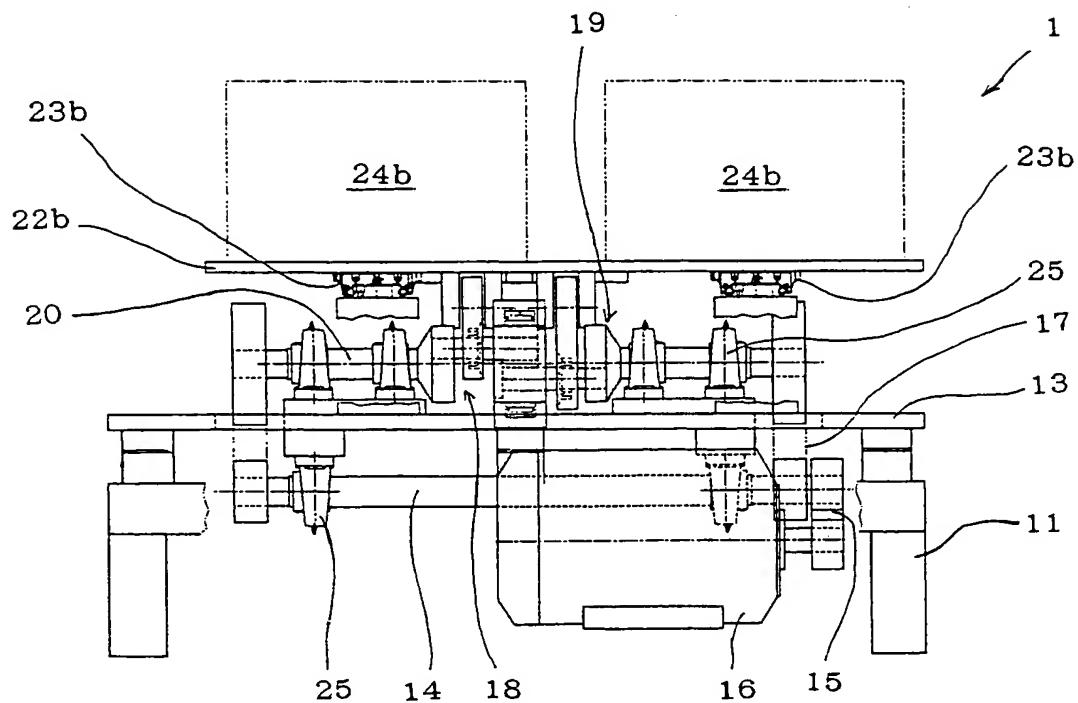


FIG. 17

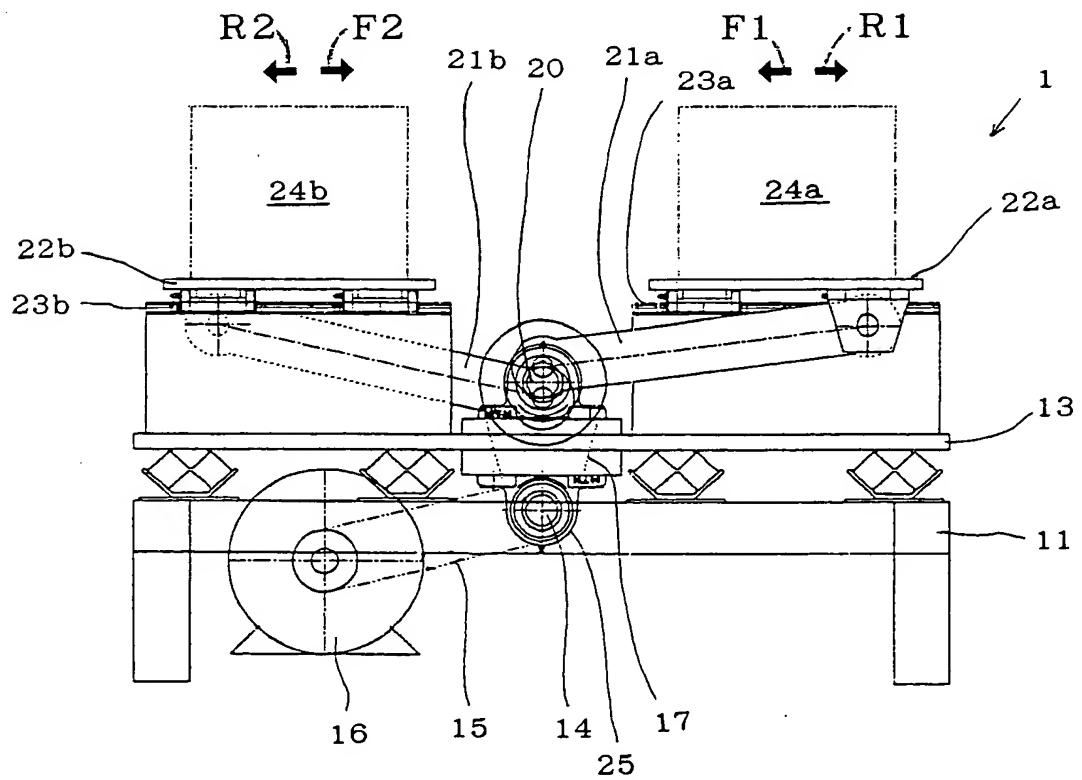


FIG.18

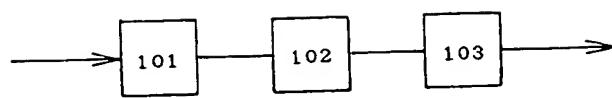


FIG.19

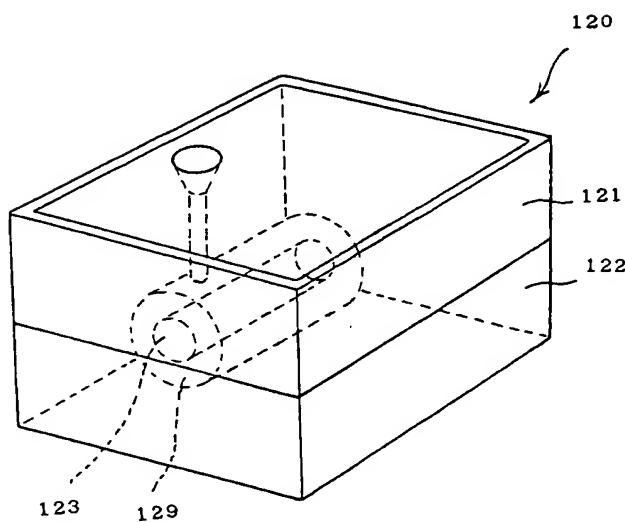


FIG.20

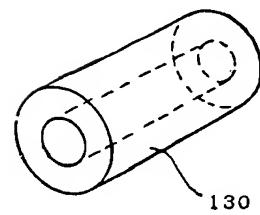


FIG.21

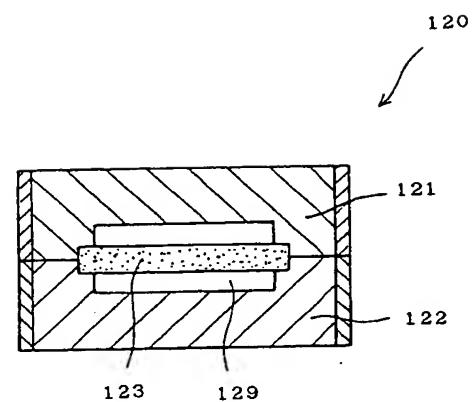


FIG. 22(a)

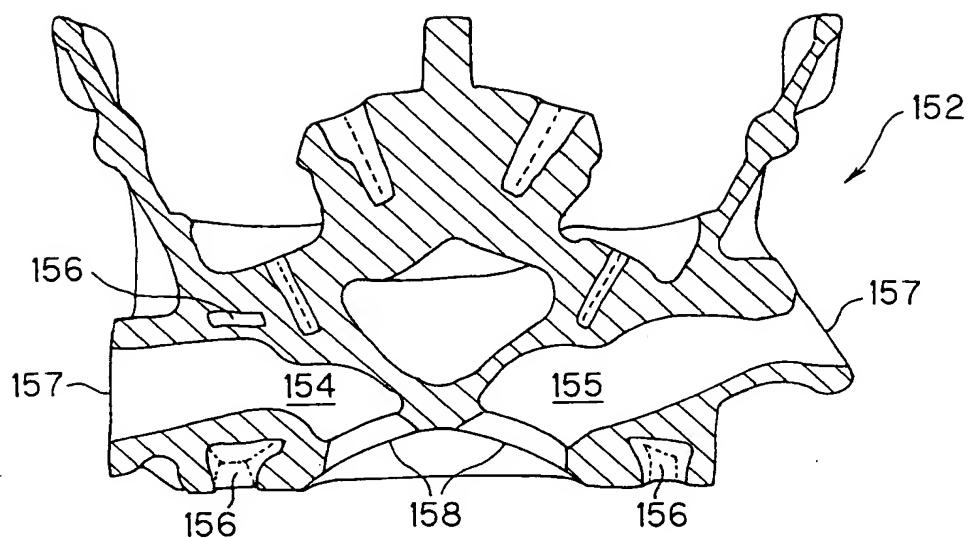


FIG. 22(b)

